AIRCORP AVIATION

Forklift Operator Written Certification Examination

EMPLOYEE NAME: _____ DATE: _____

1. T F Anyone may operate a forklift if they can reach the clutch and controls.

2. T F The forklift operator has the sole responsibility for the safe operation of the forklift and being aware of the physical conditions in which the forklift is being used.

3. T F The forklift operator must watch for pedestrians in the work area while the forklift is in operation.

4. T F The forklift operator must report any mechanical deficiency immediately.

5. T F You may use reverse to stop the forklift truck you are driving rather than the brake.

6. T F Forklifts must always be driven in reverse, except, when stacking, to remove a stack, or to enter a box car.

7. T F Forklifts should never be driven into a boxcar or semi-trailer to get material out.

8. T F You should elevate your load while in motion to and from the stack.

9. T F Forklifts should always be operated at full speed.

10. T F The forklift operates on the same principle as that of a fulcrum or teeter-totter.

11. T F It is acceptable to carry loads that weigh more than the rated capacity of the forklift if someone stands on the rear of the forklift.

12. T F The load center of the forklift is determined by the center of gravity of the load.

13. T F The maximum amount of weight a forklift can safely lift is called “Rated Capacity”.

14. T F Where a load sits on the forks is as important as how much it weighs.

15. T F Stacking and unstacking must be done carefully, because the higher you lift a load the more unstable the forklift becomes.

16. T F If a load blocks your vision when you are in the driver’s seat, stand up to see over the load and continue.

17. T F The forklift operator needs to secure the load on a pallet prior to moving the pallet prevent the load from falling onto the floor.

18. T F A forklift is considered *unattended* whenever it is parked and <u>not</u> in view of the operator.

19. T F It is the responsibility of the semi-driver to inform the forklift driver of weak flooring in the trailer.

20. T F The daily Pre-shift Inspection should consist of a visual as well as an operational check.

21. T F The operator should never attempt to support a load using the tips of the fork or only one fork.

22. T F When driving a load up a ramp or incline, always travel with the load upgrade of the incline. With no load, travel with the counterweight upgrade.

23. T F Forklift operators should slow down at cross isles, exits, and blind corners and sound the horn when approaching any of these situations.

24. T F Only when using caution can the forklift operator directly approach or drive up to a person next to a bench or wall.

25. T F Seats belts are required to be worn inside and outside of the building.

26. T F It is the forklift operator's responsibility to ensure that the wheels of a trailer are chocked to prevent the trailer from moving while it is being loaded or unloaded.

27. Forks on an empty, parked forklift must always be:
    A. Two inches from the floor
    B. Four inches off the floor
    C. On the floor

28. Forks on a moving forklift must always be:
    A. Dragging on the floor
    B. Four inches off the floor
    C. Reasonably low, yet high enough to miss any floor obstructions

29. Anyone may ride the forks of a forklift or hitch a ride in any manner.
    A. Yes, Only if necessary
    B. No, Not for any reason

30. Operators will drive their forklifts:
    A. Two forklift lengths behind other vehicles
    B. Three forklift lengths behind other vehicles

31. The forklift operational check should be done:
    A. Before each shift
    B. At least every other day
    C. When the forklift seems to be running wrong

32. The Load Rating Capacity Plate:
    A. Lets the operator know how much the forklift can lift
    B. Cautions the operator about maximum speed to travel
    C. Informs the operator how much stock to place on the pallet racks at one time

33. While transporting a load on a forklift, the further away the load is from the forklift's mast:
    A. The less the forklift can lift
    B. Does not make a difference
    C. The faster you should drive

34. The Operator is responsible to:
    A. Check for broken pallets before a lift
    B. Schedule all loads to make sure the work is divided
    C. Perform oil changes, and tune-ups

35. The Operator is to report any mechanical problems:
    A. At the end of their shift
    B. Immediately
    C. When they complete their job

36. When the forklift driver is out of sight of a forklift or more than 25 feet away, the operator must:
    A. Lower load to the floor, set brake, place control levers in neutral, and turn off the forklift.
    B. Park the forklift away from the aisle and leave the motor running to reduce starter wear.
    C. Check for leaks on the hydraulic system, inform the supervisor, ask another forklift operator to watch the load.

37. Most forklift accidents are caused by the:
    A. Operator
    B. Faulty equipment
    C. Distractions from sources out of the control of the operator

38. A forklift operator can elevate another person on the forks when:
    A. Receiving authorization from the manufacturer
    B. Only when changing lights in fixtures on the ceiling
    C. The person is tied to the mast to prevent falling
    D. The person is in a cage designed for this specific purpose

39. When a forklift operator sees that the stack, they are to place their load on is unstable, the operator should:
    A. Carefully place the forklift load as close as practical to the unstable stack so not to cause the existing stack to fall.
    B. Use the forks to carefully push the unstable stacked material aside in order to place forklift load on the storage rack.
    C. Take the time to stabilize the unstable stack by correcting the problem, and after, proceed to place the forklift load on the stable stack.

40. Adding Counterweights to the forklift to increase lifting capacity is okay when:
    A. The counterweights are made from **metal** with a known weight
    B. The counterweights do not exceed 25% of the forklifts Load Capacity Rating Plate
    C. Authorized by the supervisors
    D. Authorized by the manufacturer

_____ _____

Instructor's Signature *Date*

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MASTER ANSWER SHEET

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